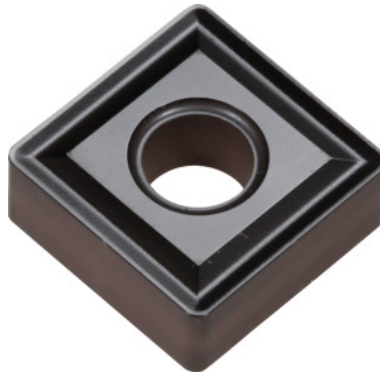


**SNMG 120408, Grade: CA4515****Order data**

Order number	251254 CA4515
GTIN	4960664600229
Item class	25E

Description

SNMG 120408 CA4515 Corner radius: 0.8 mm
Grade: CA4515
Chip breaker: STD
Cutting depth a_p : 0.5 - 5 mm
Feed f : 0.05 - 0.7 mm/rev.
Cutting speed v_c main application: 110 - 360 m/min

Technical description

Cutting conditions	slightly interrupted
Main application	K
Corner radius	0.8 mm
Chip breaker	STD
Feed f	0.05 - 0.7 mm/rev.
Cutting depth a_p	0.5 - 5 mm
Grade	CA4515

Cutting speed v_c main application	110 - 360 m/min
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	SNMG 120408
Number of changes/inserts	8
Type of product	Indexable insert for turning