

■ KOMET

KOMET® TwinKom® base body for twin boring head without axial adjustment with ABS® shank, long, Ø Dmin – Ø Dmax: 109-167mm



Order data

Order number	236682 109-167
GTIN	4047109262119
Item class	24F

Description

Version:

- Radially adjustable cartridges for absolute twin boring applications allow a changing of function to a stepped tool for greater cutting depths.
- Compact tool design.
- Adjustable ball nozzle for direct coolant supply to the cutting edges.
- In the case of deep boring-out operations, the helical flutes improve chip evacuation.
- Minimum lubrication compatible with 1 channel

With axial adjustment.

Note:

Please order cartridges and indexable inserts separately.

Other versions and sizes available on request.

Ordering example:

1x No. 236680 size 24-32 – Base body for twin boring head G01.

2x No. 236684 size 24-32 – Cartridge for twin boring head.

10x No. 236520 size 18-010 – Indexable inserts for general purpose use (in grade BK8425).

Technical description

Overall length L _{tot}	175 mm
ABS® shank Ø D _s	80 mm
Ø range D _{min} -D _{max}	109 - 167 mm
Version	long

Data sheet

Shank	ABS
Use for drilling	oblique spot drilling
Use for drilling	Cross-drilling
Use for drilling	convex
Through-coolant	yes
Type of product	Boring tool