


SNMG 120404 Set 10 pieces, Grade: HBX020

Order data

Order number	251263 HBX020
GTIN	4045197664433
Item class	22D

Description

SNMG 120404 Set of 10 pieces HBX020 Corner radius: 0.4 mm
 Grade: HBX020
 Chip breaker: PM
 Cutting depth a_p : 1 - 5 mm
 Feed f : 0.1 - 0.5 mm/rev.
 Cutting speed v_c main application: 80 - 300 m/min

Technical description

Cutting conditions	slightly interrupted
Feed f	0.1 - 0.5 mm/rev.
Cutting depth a_p	1 - 5 mm
Chip breaker	PM
Main application	P
Corner radius	0.4 mm
Grade	HBX020

Cutting speed v_c main application	80 - 300 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	SNMG 120404
Number of changes/inserts	8
Type of product	Indexable insert for turning