


KOMET® Unisix® indexable insert, P25M, Designation type W29: 42-010

Order data

Order number	236740 42-010
GTIN	4047109059245
Item class	24T

Description
Suitable for :

No. 236650; 236660; 236685; 236686

Note:

The standard application values refer to the KUB Trigon®.

Type: ST900

ISO code indexable insert: WOEX 080404

Feed f in steel $< 900 \text{ N/mm}^2$: 0.16 mm/rev.

Technical description

Designation	42-010
Feed f in steel $< 900 \text{ N/mm}^2$	0.16 mm/rev.
ISO code indexable insert	WOEX 080404
Grade	P25M
Type	ST900
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	300 m/min	P
Steel < 750 N/mm ²	suitable	250 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
Steel < 1100 N/mm ²	suitable only under restricted conditions	160 m/min	P
Steel < 1400 N/mm ²	suitable only under restricted conditions	130 m/min	P
wet maximum	suitable		