


WNMG 080412, Grade: CA510

Order data

Order number	252116 CA510
GTIN	4960664700493
Item class	25E

Description

WNMG 080412 CA510 Grade: CA510
 Chip breaker: PS
 Tolerance: M
 Cutting depth a_p : 1 - 3.8 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 80 - 450 m/min

Technical description

Cutting conditions	continuous
Main application	P
Feed f	0.15 - 0.6 mm/rev.
Corner radius	1.2 mm
Cutting speed v_c main application	80 - 450 m/min
Chip breaker	PS
Cutting depth a_p	1 - 3.8 mm

Grade	CA510
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080412
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning