

**HOLEX®**
**WNMG 060408 Set 10 pieces, Grade: HBX130**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 252134 HBX130 |
| GTIN         | 4045197665843 |
| Item class   | 22D           |

**Description**

WNMG 060408 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

Cutting depth  $a_p$ : 1 - 4.5 mm

Feed  $f$ : 0.05 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Feed $f$                             | 0.05 - 0.4 mm/rev.   |
| Main application                     | M                    |
| Cutting conditions                   | slightly interrupted |
| Cutting speed $v_c$ main application | 60 - 200 m/min       |
| Cutting depth $a_p$                  | 1 - 4.5 mm           |
| Chip breaker                         | MM                   |
| Corner radius                        | 0.8 mm               |

|                               |                                    |
|-------------------------------|------------------------------------|
| Grade                         | HBX130                             |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Tool material                 | Carbide                            |
| ISO code indexable insert     | WNMG 060408                        |
| Number of changes/inserts     | 6                                  |
| Type of product               | Indexable insert for turning       |