


**WN.G 080408, Grade: CA510**

**Order data**

Order number	252114 CA510
GTIN	4960664700486
Item class	25E

**Description**

WN.G 080408 CA510 Grade: CA510

Chip breaker: PS

Tolerance: M

Cutting depth  $a_p$ : 1 - 3.8 mm

Feed  $f$ : 0.15 - 0.6 mm/rev.

Cutting speed  $v_c$  main application: 80 - 450 m/min

**Technical description**

Cutting conditions	continuous
Cutting speed $v_c$ main application	80 - 450 m/min
Cutting depth $a_p$	1 - 3.8 mm
Main application	P
Chip breaker	PS
Corner radius	0.8 mm
Feed $f$	0.15 - 0.6 mm/rev.

Grade	CA510
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning