

Tap extension, Type: 2L



Order data

Order number	338405 2L
GTIN	4067263108146
Item class	32H

Description

Version:

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by handtightening the knurled clamping nut.
- · The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quickchange tapping collets or ER tapping collets with a square drive.

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

for clamping length I_1	23 mm
Extension Ø D₃	6 mm
Extension Ø D ₄	7.5 mm
for thread shank \emptyset d ₂	3.5 mm
for thread nominal Ø d₁ DIN 371	M3
for square K ₁	2.7 mm
for thread nominal Ø d₁ DIN 374/376	M4.5 – M5
Extension L ₃	230 mm

Extension K ₂	4.9 mm
Extension L ₂	70 mm
Type of product	Extension