# HOLEX

Tap extension, Type: 6L



### Order data

Order number	338405 6L
GTIN	4067263108924
Item class	32H

### Description

#### Version:

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by handtightening the knurled clamping nut.
- The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quickchange tapping collets or ER tapping collets with a square drive.

### Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

## **Technical description**

for thread nominal Ø d <sub>1</sub> DIN 374/376	M11
for thread shank $\emptyset$ d <sub>2</sub>	8 mm
Extension L <sub>2</sub>	80 mm
Extension $Ø D_4$	13 mm
Extension K <sub>2</sub>	6.2 mm
Extension $Ø D_3$	8 mm
for thread nominal Ø d <sub>1</sub> DIN 371	M8
for clamping length $I_1$	30 mm

Extension L <sub>3</sub>	230 mm
for square K <sub>1</sub>	6.2 mm
Type of product	Extension