

HOLEX®
WNMG 080408 Set 10 pieces, Grade: HBX020

Order data

Order number	252138 HBX020
GTIN	4045197665867
Item class	22D

Description

WNMG 080408 Set of 10 pieces HBX020 Grade: HBX020

Chip breaker: PM

 Cutting depth a_p : 1 - 5 mm

 Feed f : 0.1 - 0.5 mm/rev.

 Cutting speed v_c main application: 80 - 300 m/min

Technical description

Cutting speed v_c main application	80 - 300 m/min
Chip breaker	PM
Main application	P
Feed f	0.1 - 0.5 mm/rev.
Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	1 - 5 mm

Grade	HBX020
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning