


**WNMG 080408, Grade: SP4019**

**Order data**

Order number	252090 SP4019
GTIN	
Item class	28A

**Description**

WNMG 080408 SP4019 Grade: SP4019

Chip breaker: 3J

Cutting depth  $a_p$ : 1 - 2.5 mm

Feed  $f$ : 0.15 - 0.4 mm/rev.

Cutting speed  $v_c$  main application: 120 - 300 m/min

Cutting speed  $v_c$  secondary application: 40 - 110 m/min

**Technical description**

Main application	M
Cutting speed $v_c$ main application	120 - 300 m/min
Chip breaker	3J
Secondary application	S
Feed $f$	0.15 - 0.4 mm/rev.
Cutting depth $a_p$	1 - 2.5 mm
Corner radius	0.8 mm

Cutting speed $v_c$ secondary application	40 - 110 m/min
Cutting conditions	continuous
Grade	SP4019
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning