


WN.G 080408, Grade: CA6525


Order data

Order number	252114 CA6525
GTIN	4960664472338
Item class	25E

Description

WN.G 080408 CA6525 Grade: CA6525

Chip breaker: MS (brass)

Tolerance: M

Cutting depth a_p : 0.8 - 4 mm

Feed f : 0.1 - 0.35 mm/rev.

Cutting speed v_c main application: 60 - 220 m/min

Technical description

Main application	M
Chip breaker	MS (brass)
Cutting depth a_p	0.8 - 4 mm
Cutting speed v_c main application	60 - 220 m/min
Feed f	0.1 - 0.35 mm/rev.
Cutting conditions	slightly interrupted
Corner radius	0.8 mm

Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning