

**HOLEX®**
**WNMG 080408 Set 10 pieces, Grade: HBX130**

**Order data**

Order number	252138 HBX130
GTIN	4045197665881
Item class	22D

**Description**

WNMG 080408 Set of 10 pieces HBX130 Grade: HBX130

Chip breaker: MM

 Cutting depth  $a_p$ : 1 - 4.5 mm

 Feed  $f$ : 0.05 - 0.4 mm/rev.

 Cutting speed  $v_c$  main application: 60 - 200 m/min

**Technical description**

Feed $f$	0.05 - 0.4 mm/rev.
Corner radius	0.8 mm
Chip breaker	MM
Cutting speed $v_c$ main application	60 - 200 m/min
Cutting depth $a_p$	1 - 4.5 mm
Main application	M
Cutting conditions	slightly interrupted

Grade	HBX130
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning