


WN.G 080404, Grade: CA6525


Order data

Order number	252112 CA6525
GTIN	4960664472321
Item class	25E

Technical description

Chip breaker	MS (brass)
Main application	M
Cutting depth a_p	0.8 - 4 mm
Feed f	0.1 - 0.35 mm/rev.
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 220 m/min
Corner radius	0.4 mm
Grade	CA6525
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Number of changes/inserts	6

Tolerance	M
Type of product	Indexable insert for turning