

Garant
DC.T 070202, Grade: CU7010


Order data

Order number	260351 CU7010
GTIN	4045197668776
Item class	21G

Description

DCMT 070202 CU7010 Grade: CU7010
 Chip breaker: SS
 Tolerance: M
 Cutting depth a_p : 0.2 - 1.5 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 90 - 210 m/min

Technical description

Cutting depth a_p	0.2 - 1.5 mm
Corner radius	0.2 mm
Chip breaker	SS
Secondary application	M
Cutting speed v_c secondary application	80 - 140 m/min
Feed f	0.05 - 0.2 mm/rev.

Main application	P
Cutting speed v_c main application	90 - 210 m/min
Cutting conditions	continuous
Grade	CU7010
Finishing/roughing assignment	Finishing
Tool material	Cermet
Coating	uncoated
ISO code indexable insert	DCMT 070202
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning