


WNMG 080408, Grade: SP0819

Order data

Order number	252090 SP0819
GTIN	
Item class	28A

Description

WNMG 080408 SP0819 Grade: SP0819

Chip breaker: 4E

Cutting depth a_p : 1 - 3.5 mm

Feed f : 0.15 - 0.55 mm/rev.

Cutting speed v_c main application: 30 - 120 m/min

Cutting speed v_c secondary application: 150 - 320 m/min

Technical description

Main application	S
Cutting conditions	continuous
Cutting depth a_p	1 - 3.5 mm
Feed f	0.15 - 0.55 mm/rev.
Secondary application	M
Cutting speed v_c main application	30 - 120 m/min
Chip breaker	4E

Corner radius	0.8 mm
Cutting speed v_c secondary application	150 - 320 m/min
Grade	SP0819
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Type of product	Indexable insert for turning