


WNMG 080416, Grade: CA510

Order data

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| Order number | 252118 CA510 |
| GTIN | 4960664700509 |
| Item class | 25E |

Description

WNMG 080416 CA510 Grade: CA510
 Chip breaker: PS
 Tolerance: M
 Cutting depth a_p : 1 - 3.8 mm
 Feed f : 0.15 - 0.6 mm/rev.
 Cutting speed v_c main application: 80 - 450 m/min

Technical description

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|--------------------------------------|--------------------|
| Cutting conditions | continuous |
| Cutting speed v_c main application | 80 - 450 m/min |
| Feed f | 0.15 - 0.6 mm/rev. |
| Chip breaker | PS |
| Main application | P |
| Corner radius | 1.6 mm |
| Cutting depth a_p | 1 - 3.8 mm |

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|-------------------------------|------------------------------|
| Grade | CA510 |
| Finishing/roughing assignment | Semi-roughing |
| Tool material | Carbide |
| ISO code indexable insert | WNMG 080416 |
| Number of changes/inserts | 6 |
| Tolerance | M |
| Type of product | Indexable insert for turning |