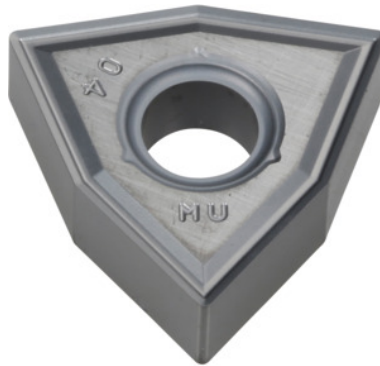



**WN.G 080408, Grade: SW05**

**Order data**

Order number	252114 SW05
GTIN	4960664630042
Item class	25E

**Description**

WN.G 080408 SW05 Grade: SW05

Chip breaker: MU

Tolerance: M

Cutting depth  $a_p$ : 0.5 - 2.5 mm

Feed  $f$ : 0.1 - 0.35 mm/rev.

Cutting speed  $v_c$  main application: 50 - 140 m/min

**Technical description**

Chip breaker	MU
Feed $f$	0.1 - 0.35 mm/rev.
Corner radius	0.8 mm
Cutting speed $v_c$ main application	50 - 140 m/min
Cutting depth $a_p$	0.5 - 2.5 mm
Main application	Ti
Cutting conditions	continuous

Grade	SW05
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning