


WNMG 080404 wiper, Grade: CA510

Order data

Order number	252113 CA510
GTIN	4960664700394
Item class	25E

Description

WNMG 080404 wiper CA510 Grade: CA510

Chip breaker: WQ

Cutting depth a_p : 1 - 3.8 mm

Feed f : 0.15 - 0.6 mm/rev.

Cutting speed v_c main application: 80 - 450 m/min

Technical description

Main application	P
Feed f	0.15 - 0.6 mm/rev.
Corner radius	0.4 mm
Cutting conditions	continuous
Chip breaker	WQ
Cutting speed v_c main application	80 - 450 m/min
Cutting depth a_p	1 - 3.8 mm
Grade	CA510

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Number of changes/inserts	6
Type of product	Indexable insert for turning