

**WNMG 080408 wiper, Grade: CA510****Order data**

Order number	252115 CA510
GTIN	4960664700400
Item class	25E

Technical description

Cutting conditions	continuous
Feed f	0.14 - 0.55 mm/rev.
Cutting depth a_p	0.5 - 3 mm
Main application	P
Chip breaker	WQ
Cutting speed v_c main application	80 - 450 m/min
Corner radius	0.8 mm
Grade	CA510
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6

Type of product

Indexable insert for turning