

Garant**DC.T 070204, Grade: HB7415**

Order data

Order number	260353 HB7415
GTIN	4045197672315
Item class	21G

Description

DC.T 070204 HB7415 Grade: HB7415
Chip breaker: TIS
Tolerance: M
Cutting depth a_p : 0.2 - 1 mm
Feed f : 0.1 mm/rev.
Cutting speed v_c main application: 60 - 70 m/min

Technical description

Feed f	0.1 mm/rev.
Chip breaker	TIS
Cutting conditions	continuous
Cutting speed v_c main application	60 - 70 m/min
Cutting depth a_p	0.2 - 1 mm
Main application	S
Corner radius	0.4 mm

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning