


TNMG 160404, Grade: CA6525

Order data

Order number	251472 CA6525
GTIN	4960664513185
Item class	25E

Technical description

Cutting depth a_p	0.3 - 2 mm
Main application	M
Cutting conditions	slightly interrupted
Cutting speed v_c main application	60 - 220 m/min
Chip breaker	MQ
Feed f	0.05 - 0.25 mm/rev.
Corner radius	0.4 mm
Grade	CA6525
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	TNMG 160404
Number of changes/inserts	6

Type of product

Indexable insert for turning