Garant

Boring bar, steel, left-hand, Shank ⌀ / insert size: 25/16mm

Order data

Order number	251417 25/16
GTIN	4045197656940
Item class	21T

Technical description

Shim pins pack	259044 5
suitable indexable insert	TN.. 1604..
Lever	259015 9
Centre offset L_3	17 mm
Shim punches pack	259047 3
Shim	259031 34
Insert size	16 mm
ISO code toolholder	A25R PTFNR/L 16
Lever screw	259018 6
Minimum pre-drill ⌀ D_{min}	32 mm
Overall length L	200 mm
Clamping height L_2	24 mm
Setting angle κ	90 degrees
Shank ⌀ D_s	25 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring bar

Accessories

Lever screw Type 6	259018 6
Lever Type 9	259015 9
Shim punches set10 pieces Type 3	259047 3
PrecisionBit for hexagon, 1/4 inch E 6.3 Hexagon 2,5 mm	674242 2,5
Set of shim pins10 pieces Type 5	259044 5
Shim Type 34	259031 34
Torque screwdriverwith scale, to take interchangeable blades maximum torque 500 cNm	659957 500