


DCGX 0702005, Grade: SP4019

Order data

Order number	260366 SP4019
GTIN	2050001939135
Item class	28D

Description

DCGX 0702005 SP4019 Grade: SP4019

Chip breaker: 62

Cutting depth a_p : 0.15 - 3 mm

Feed f : 0.05 - 0.3 mm/rev.

Cutting speed v_c main application: 30 - 440 m/min

Technical description

Cutting speed v_c main application	30 - 440 m/min
Feed f	0.05 - 0.3 mm/rev.
Chip breaker	62
Corner radius	0.5 mm
Main application	UNI
Cutting conditions	continuous
Cutting depth a_p	0.15 - 3 mm
Grade	SP4019

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCGX 0702005
Number of changes/inserts	2
Type of product	Indexable insert for turning