

**Garant****Indexable insert for turning DC.T 11T304, for finish machining****Order data**

Order number	260359 HB7020
GTIN	4045197699442
Item class	21G

**Technical description**

Cutting conditions	slightly interrupted
Chip breaker	SS
Corner radius	0.4 mm
Main application	P
Cutting depth $a_p$	0.2 - 1.5 mm
Feed $f$	0.05 - 0.2 mm/rev.
Cutting speed $v_c$ main application	150 - 400 m/min
Type	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T304

Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning