

Garant**DC.T 070204, Grade: CU7010**

Order data

Order number	260353 CU7010
GTIN	4045197668875
Item class	21G

Description

DC.T 070204 CU7010 Grade: CU7010
Chip breaker: SS
Tolerance: M
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.05 - 0.2 mm/rev.
Cutting speed v_c main application: 90 - 210 m/min

Technical description

Cutting speed v_c secondary application	80 - 140 m/min
Cutting speed v_c main application	90 - 210 m/min
Corner radius	0.4 mm
Cutting depth a_p	0.2 - 1.5 mm
Feed f	0.05 - 0.2 mm/rev.
Secondary application	M

Chip breaker	SS
Main application	P
Cutting conditions	continuous
Grade	CU7010
Finishing/roughing assignment	Finishing
Tool material	Cermet
Coating	uncoated
ISO code indexable insert	DCMT 070204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning