


**KOMET® Unisix® indexable insert, BK6425, Designation type W29: 24-000**

**Order data**

Order number	236771 24-000
GTIN	4047109225459
Item class	24T

**Description**
**Suitable for :**

No. 236630; 236635; 236650; 236660; 236685; 236686

**Note:**

**The standard application values refer to the KUB Trigon®.**

Type: ST900; INOX

ISO code indexable insert: WOEX 05T304

Feed f in steel < 900 N/mm<sup>2</sup>: 0.14 mm/rev.

**Technical description**

Designation	24-000
Feed f in steel < 900 N/mm <sup>2</sup>	0.14 mm/rev.
ISO code indexable insert	WOEX 05T304
Grade	BK6425
Type	ST900; INOX
Tool material	Carbide
Type of product	Indexable insert for drilling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Steel < 500 N/mm <sup>2</sup>	suitable	300 m/min	P
Steel < 750 N/mm <sup>2</sup>	suitable	250 m/min	P
Steel < 900 N/mm <sup>2</sup>	suitable	225 m/min	P
Steel < 1100 N/mm <sup>2</sup>	suitable	200 m/min	P
Steel < 1400 N/mm <sup>2</sup>	suitable	120 m/min	P
INOX < 900 N/mm <sup>2</sup>	suitable	180 m/min	M
INOX > 900 N/mm <sup>2</sup>	suitable	120 m/min	M
wet maximum	suitable		