

Garant**DC.T 11T302, Grade: HB7020**

Order data

Order number	260356 HB7020
GTIN	4045197699435
Item class	21G

Description

DCMT 11T302 HB7020 Grade: HB7020
Chip breaker: SS
Tolerance: M
Cutting depth a_p : 0.2 - 1.5 mm
Feed f : 0.05 - 0.2 mm/rev.
Cutting speed v_c main application: 150 - 400 m/min

Technical description

Cutting speed v_c main application	150 - 400 m/min
Main application	P
Chip breaker	SS
Corner radius	0.2 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.2 - 1.5 mm

Feed f	0.05 - 0.2 mm/rev.
Grade	HB7020
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning