


**LOGU 030310 ER-GM, PR1810, Type: GG**

**Order data**

Order number	221975 GG
GTIN	4960664026975
Item class	25A

**Description**
**Version:**

Double-sided indexable insert with 4 cutting edges. The convex cutting edge version of the insert ensures gentle entry of the cutting edge into the material.

**Note:**

Standard application values for  $a_e = 0.3 \times D$  /  $a_{p \max} = 1$  mm.

**Technical description**

Programming radius at $a_{p \max}$	1.6 mm
Type	GG
ISO code indexable insert	LOGU 030310 ER-GM
Corner radius	1 mm
Grade	PR1810
Tool material	Carbide
Feed $f_z$ per tooth	0.2 - 1.5 mm

Number of changes/inserts	4
Type of product	Indexable insert for milling

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
GG(G)	suitable	180 m/min	K
wet maximum	suitable only under restricted conditions		
dry	suitable		
Air	suitable		