



## DCGT 070204, Grade: SP4019



### Order data

Order number	260369 SP4019
GTIN	
Item class	28D

### Description

DCGT 070204 SP4019 Grade: SP4019  
 Chip breaker: 62  
 Cutting depth  $a_p$ : 0.15 - 3 mm  
 Feed  $f$ : 0.05 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 30 - 440 m/min

### Technical description

Main application	UNI
Chip breaker	62
Corner radius	0.4 mm
Cutting depth $a_p$	0.15 - 3 mm
Feed $f$	0.05 - 0.3 mm/rev.
Cutting speed $v_c$ main application	30 - 440 m/min
Cutting conditions	continuous
Grade	SP4019

Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCGT 070204
Number of changes/inserts	2
Type of product	Indexable insert for turning