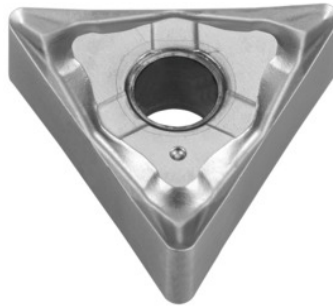


**Garant**
**TN.G 160404, Grade: HU7305**


## Order data

|              |               |
|--------------|---------------|
| Order number | 251542 HU7305 |
| GTIN         |               |
| Item class   | 21G           |

## Description

TN.G 160404 HU7305 Grade: HU7305  
 Chip breaker: AM  
 Tolerance: G  
 Cutting depth  $a_p$ : 0.5 - 5 mm  
 Feed  $f$ : 0.1 - 0.6 mm/rev.  
 Cutting speed  $v_c$  main application: 400 - 600 m/min

## Technical description

|                                      |                      |
|--------------------------------------|----------------------|
| Cutting conditions                   | slightly interrupted |
| Chip breaker                         | AM                   |
| Feed $f$                             | 0.1 - 0.6 mm/rev.    |
| Main application                     | N                    |
| Cutting depth $a_p$                  | 0.5 - 5 mm           |
| Cutting speed $v_c$ main application | 400 - 600 m/min      |
| Corner radius                        | 0.4 mm               |

|                               |                              |
|-------------------------------|------------------------------|
| Grade                         | HU7305                       |
| Finishing/roughing assignment | Semi-roughing                |
| Tool material                 | Carbide                      |
| Coating                       | uncoated                     |
| ISO code indexable insert     | TN.G 160404                  |
| Number of changes/inserts     | 6                            |
| Tolerance                     | G                            |
| Type of product               | Indexable insert for turning |