

**Garant****DC.T 11T304, Grade: HB7415**

### Order data

Order number	260359 HB7415
GTIN	4045197669148
Item class	21G

### Description

DC.T 11T304 HB7415 Grade: HB7415  
Chip breaker: TIS  
Tolerance: M  
Cutting depth  $a_p$ : 0.2 - 1 mm  
Feed  $f$ : 0.1 mm/rev.  
Cutting speed  $v_c$  main application: 60 - 70 m/min

### Technical description

Cutting speed $v_c$ main application	60 - 70 m/min
Chip breaker	TIS
Feed $f$	0.1 mm/rev.
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting depth $a_p$	0.2 - 1 mm
Main application	S

Grade	HB7415
Finishing/roughing assignment	Finishing
Tool material	Carbide
ISO code indexable insert	DCMT 11T304
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning