

Tap extension with HB flat, Type: 4L



Order data

Order number	338425 4L
GTIN	4067263109709
Item class	32H

Description

Version:

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- · The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Note

Alternative hexagon collet for fixing the tap available on request.

Technical description

Extension L ₂	70 mm
for thread nominal Ø d₁ DIN 374/376	M8
for thread shank Ø d ₂	6 mm
Extension Ø D ₃	8 mm
Extension L ₃	230 mm
Extension K ₂	6.2 mm
for thread nominal Ø d₁ DIN 371	M4,5 – M6
Type of product	Extension

