



## Tap extension with HB flat, Type: 5



### Order data

Order number	338425 5
GTIN	4067263109716
Item class	32H

### Description

#### Version:

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- **Long and extra long version.**
- **The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.**
- **The drive torque is provided by the square drive.**
- **The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.**

#### Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

### Technical description

for thread nominal $\varnothing d_1$ DIN 371	M7
Extension $\varnothing D_3$	8 mm
Extension $L_2$	60 mm
Extension $K_2$	6.2 mm
for thread shank $\varnothing d_2$	7 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M9 – M10
Extension $L_3$	130 mm
Type of product	Extension

