



Tap extension with HB flat, Type: 1



Order data

Order number	338425 1
GTIN	4067263109266
Item class	32H

Description

Version:

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- **Long and extra long version.**
- **The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.**
- **The drive torque is provided by the square drive.**
- **The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.**

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

Extension L ₃	130 mm
for thread nominal \varnothing d ₁ DIN 371	M2 – M2.6
Extension \varnothing D ₃	6 mm
Extension L ₂	60 mm
Extension K ₂	4.9 mm
for thread nominal \varnothing d ₁ DIN 374/376	M4
for thread shank \varnothing d ₂	2.8 mm
Type of product	Extension

