

# Tap extension with HB flat, Type: 7



## **Order data**

Order number	338425 7
GTIN	4067263109754
Item class	32H

## **Description**

#### **Version:**

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by handtightening the knurled clamping nut.
- · The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

### **Application:**

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

#### Note

Alternative hexagon collet for fixing the tap available on request.

# **Technical description**

Extension L <sub>2</sub>	60 mm
for thread nominal Ø d₁ DIN 371	M9
for thread nominal Ø d <sub>1</sub> DIN 374/376	M12
Extension K <sub>2</sub>	8 mm
Extension L <sub>3</sub>	130 mm
Extension Ø D <sub>3</sub>	10 mm
for thread shank Ø d <sub>2</sub>	9 mm
Type of product	Extension

