



Tap extension with HB flat, Type: 13



Order data

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| Order number | 338425 13 |
| GTIN | 4067263109877 |
| Item class | 32H |

Description

Version:

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- **Long and extra long version.**
- **The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.**
- **The drive torque is provided by the square drive.**
- **The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.**

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

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| Extension K_2 | 14.5 mm |
| Extension $\varnothing D_3$ | 18 mm |
| Extension L_3 | 200 mm |
| for thread nominal $\varnothing d_1$ DIN 374/376 | M22 – M24 |
| for thread shank $\varnothing d_2$ | 18 mm |
| Extension L_2 | 100 mm |
| Type of product | Extension |

