HOLEX

Tap extension with HB flat, Type: 10



Order data

Order number	338425 10
GTIN	4067263109815
Item class	32H

Description

Version:

h6 shank with Weldon flat for use in Weldon/shrink-fit chucks or hydraulic chucks.

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by handtightening the knurled clamping nut.
- The drive torque is provided by the square drive.
- $\cdot\,$ The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

for thread nominal Ø d ₁ DIN 374/376	M16
Extension K ₂	9 mm
Extension L ₂	90 mm
Extension L ₃	130 mm
Extension \emptyset D ₃	12 mm
for thread shank $Ø d_2$	12 mm
Type of product	Extension