

**Garant**
**Shrink-fit chucks with cooling channel bore, PSC 32 short, Clamping  $\varnothing$  D1: 6mm**

**Order data**

Order number	308559 6
GTIN	4067263110040
Item class	31A

**Description**
**Version:**

- **With RFID/Balluffchip bore.**
- **All shanks hard turned (for smooth running!).**
- **Mating faces of the PSC internal contour machined.**

With coolant channel bores and threads that can be sealed.

**Application:**

For clamping tools with shank tolerance h6.

**Optional extras:**

Shrink-fit chuck extensions No. 302410 – 302416. Shrink-fitting units No. 354210 – 354400. Balancing screws set No. 309906 size 180.

**Technical description**

Cooling channel bore	lockable
$\varnothing$ D <sub>2</sub>	21 mm
Clamping $\varnothing$ D <sub>1</sub>	6 mm
External $\varnothing$ D	27 mm
Overhang dimension A	65 mm
Adapter	PSC 32 short
Arbor standard	ISO 26623-1

Through-coolant	yes
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chucks