

Shrink-fit chucks with cooling channel bore, PSC 32 short, Clamping \varnothing D1: 10mm



Order data

Order number	308559 10
GTIN	4067263110064
Item class	31A

Description

Version:

- · With RFID/Balluffchip bore.
- · All shanks hard turned (for smooth running!).
- · Mating faces of the PSC internal contour machined.

With coolant channel bores and threads that can be sealed. The internal and external thread correspond to the size.

Application:

For clamping tools with shank tolerance h6.

Optional extras:

Shrink–fit chuck extensions No. 302410 – 302416. Shrink-fitting units No. 354210 – 354400. Balancing screws set No. 309906 size 180.

Technical description

External Ø D	32 mm
Overhang dimension A	70 mm
Clamping Ø D₁	10 mm
$\emptyset D_2$	24 mm
Cooling channel bore	lockable
Adapter	PSC 32 short

Arbor standard	ISO 26623-1
Through-coolant	yes
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chucks