

# Shrink-fit chucks with cooling channel bore, PSC 32 short, Clamping $\varnothing$ D1: 12mm



## **Order data**

Order number	308559 12
GTIN	4067263110071
Item class	31A

# **Description**

#### **Version:**

- · With RFID/Balluffchip bore.
- · All shanks hard turned (for smooth running!).
- · Mating faces of the PSC internal contour machined.

With coolant channel bores and threads that can be sealed.

## **Application:**

For clamping tools with shank tolerance h6.

#### **Optional extras:**

Shrink–fit chuck extensions No. 302410 – 302416. Shrink-fitting units No. 354210 – 354400. Balancing screws set No. 309906 size 180.

## **Technical description**

Overhang dimension A	75 mm
External Ø D	32 mm
$\emptyset$ D <sub>2</sub>	24 mm
Clamping Ø D <sub>1</sub>	12 mm
Cooling channel bore	lockable
Adapter	PSC 32 short
Arbor standard	ISO 26623-1

Through-coolant	yes
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	≤ 3 µm
Machining strategy	HSC
Machining strategy	HPC
Type of product	Shrink-fit chucks