

Garant**ER collet chuck, HSK-E 50 short, for ER collet size: 25****Order data**

Order number	305155 25
GTIN	4067263110293
Item class	31A

Description**Version:**

- **All shanks hard turned (for smooth running!).**
- **Through bored (without adjustment screw).**
- **HSK mating faces machined.**

Application:

For clamping tools with plain shanks in ER collets to DIN 6499 – Form A and B.

Supplied with:

Coated High-Speed clamping nut.

Optional extras:

Coolant tube No. 309880, socket wrench for coolant tubes No. 309890, ER collets No. 308881 – 309434, ER chuck key No. 309680 or 613300.

Note:

Without RFID/Balluffchip bore.

Technical description

for ER collets	25
Clamping range	1 - 16 mm
Overhang dimension A	50 mm
Adapter	HSK-E 50 short
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Arbor standard	DIN 69882-6
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm

Data sheet

Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HSC
Type of product	Collet chuck