



Tap extension with through-coolant, Type: 5L



Order data

Order number	338435 5L
GTIN	4067263110347
Item class	32H

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply.

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

Extension L ₃	230 mm
Extension L ₂	70 mm
Extension Ø D ₄	12.1 mm
for thread shank Ø d ₂	7 mm
Extension K ₂	5.5 mm
for thread nominal Ø d ₁ DIN 374/376	M9 – M10
Extension Ø D ₃	7 mm
for thread nominal Ø d ₁ DIN 371	M7

for clamping length l_1	26 mm
for square K_1	5.5 mm
Through-coolant	yes
Type of product	Extension