



## Tap extension with through-coolant, Type: 6L



### Order data

|              |               |
|--------------|---------------|
| Order number | 338435 6L     |
| GTIN         | 4067263110361 |
| Item class   | 32H           |

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply.

#### Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

### Technical description

|  |        |
|--|--------|
| for thread nominal $\varnothing d_1$ DIN 374/376 | M11    |
| Extension $\varnothing D_3$                      | 8 mm   |
| Extension $L_3$                                  | 230 mm |
| Extension $\varnothing D_4$                      | 13 mm  |
| Extension $K_2$                                  | 6.2 mm |
| Extension $L_2$                                  | 80 mm  |
| for clamping length $l_1$                        | 30 mm  |
| for thread shank $\varnothing d_2$               | 8 mm   |

|   |           |
|---|-----------|
| for thread nominal $\varnothing$ d, DIN 371 | M8        |
| for square K <sub>1</sub>                   | 6.2 mm    |
| Through-coolant                             | yes       |
| Type of product                             | Extension |