



Tap extension with through-coolant, Type: 8



Order data

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| Order number | 338435 8 |
| GTIN | 4067263110392 |
| Item class | 32H |

Description

Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply.

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

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| Extension $\varnothing D_3$ | 10 mm |
| Extension L_3 | 130 mm |
| for square K_1 | 8 mm |
| for thread nominal $\varnothing d_1$ DIN 371 | M10 |
| Extension L_2 | 60 mm |
| for clamping length l_1 | 33 mm |
| Extension K_2 | 8 mm |
| Extension $\varnothing D_4$ | 15 mm |

| | |
|------------------------------------|-----------|
| for thread shank $\varnothing d_2$ | 10 mm |
| Through-coolant | yes |
| Type of product | Extension |