



## Tap extension with through-coolant, Type: 12L



### Order data

Order number	338435 12L
GTIN	4067263110484
Item class	32H

### Description

#### Version:

- Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by hand-tightening the knurled clamping nut.
- The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply.

#### Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

#### Note:

Alternative hexagon collet for fixing the tap available on request.

### Technical description

for thread shank $\varnothing d_2$	16 mm
Extension $\varnothing D_3$	16 mm
for thread nominal $\varnothing d_1$ DIN 374/376	M20
for clamping length $l_1$	41 mm
Extension $\varnothing D_4$	22 mm
for square $K_1$	12 mm
Extension $L_2$	90 mm
Extension $L_3$	330 mm

Extension K <sub>2</sub>	12 mm
Through-coolant	yes
Type of product	Extension