

Tap extension with through-coolant, Type: 11L



Order data

Order number	338435 11L
GTIN	4067263110460
Item class	32H

Description

Version:

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by handtightening the knurled clamping nut.
- · The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quick-change tapping collets or ER tapping collets with a square drive.

With internal coolant supply.

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

for clamping length I_1	40 mm
for square K ₁	11 mm
Extension L ₂	90 mm
for thread shank Ø d ₂	14 mm
Extension Ø D ₃	14 mm
Extension Ø D ₄	22 mm
Extension L ₃	330 mm
Extension K ₂	11 mm

for thread nominal Ø d ₁ DIN 374/376	M18
Through-coolant	yes
Type of product	Extension