HOLEX

Tap extension with through-coolant, Type: 9



Order data

Order number	338435 9
GTIN	4067263110415
Item class	32H

Description

Version:

- · Long and extra long version.
- The front end of the extension acts as a collet. The collet is clamped to the tap by handtightening the knurled clamping nut.
- The drive torque is provided by the square drive.
- The rear part of the extension is to DIN, so that the extension can be mounted in quickchange tapping collets or ER tapping collets with a square drive.

With internal coolant supply.

Application:

For tapping in confined places, such as recesses, offsets, sharp edges on jigs, extremely deep internal threads, or directly into casting walls.

Note:

Alternative hexagon collet for fixing the tap available on request.

Technical description

Extension L ₂	90 mm
Extension L ₃	130 mm
Extension $Ø D_3$	11 mm
for thread nominal Ø d ₁ DIN 374/376	M14
for thread shank $Ø d_2$	11 mm
Extension $Ø D_4$	18 mm
for square K ₁	9 mm
for clamping length I_1	36 mm

Extension K ₂	9 mm
Through-coolant	yes
Type of product	Extension