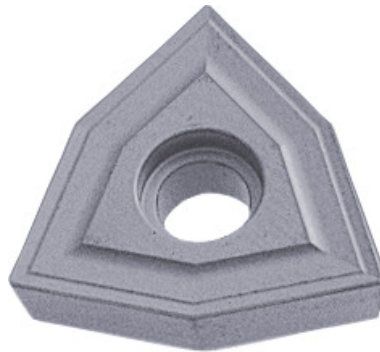


**KOMET® Unisix® indexable insert, BK6115, Designation type W29: 42-000****Order data**

Order number	236860 42-000
GTIN	
Item class	24T

Description**Suitable for:**

No. 236650; 236660; 236685; 236686

Note:**The standard application values refer to the KUB Trigon®.**

Do not use in the centre pocket of indexable drills!

Technical description

Designation	42-000
Feed f in steel < 900 N/mm ²	0.16 mm/rev.
ISO code indexable insert	WOEX 080404
Grade	BK6115
Type	GG(G) / ST900
Tool material	Carbide
Type of product	Indexable insert for drilling

User data

	Suitability	V_c	ISO code
Steel < 500 N/mm ²	suitable	300 m/min	P
Steel < 750 N/mm ²	suitable	250 m/min	P
Steel < 900 N/mm ²	suitable	200 m/min	P
INOX < 900 N/mm ²	suitable	160 m/min	M
INOX > 900 N/mm ²	suitable	160 m/min	M
Ti > 850 N/mm ²	suitable only under restricted conditions	80 m/min	S
GG(G)	suitable	200 m/min	K
wet maximum	suitable		