

Garant**TN.G 160408, Grade: HB7415**

Order data

Order number	251544 HB7415
GTIN	4045197664839
Item class	21G

Description

TN.G 160408 HB7415 Grade: HB7415
Chip breaker: TIM
Tolerance: M
Cutting depth a_p : 1 - 4 mm
Feed f : 0.1 - 0.25 mm/rev.
Cutting speed v_c main application: 50 - 70 m/min

Technical description

Cutting speed v_c main application	50 - 70 m/min
Cutting conditions	continuous
Feed f	0.1 - 0.25 mm/rev.
Corner radius	0.8 mm
Main application	S
Chip breaker	TIM
Cutting depth a_p	1 - 4 mm

Grade	HB7415
Finishing/roughing assignment	Semi-roughing
Tool material	Carbide
ISO code indexable insert	TN.G 160408
Number of changes/inserts	6
Tolerance	M
Type of product	Indexable insert for turning